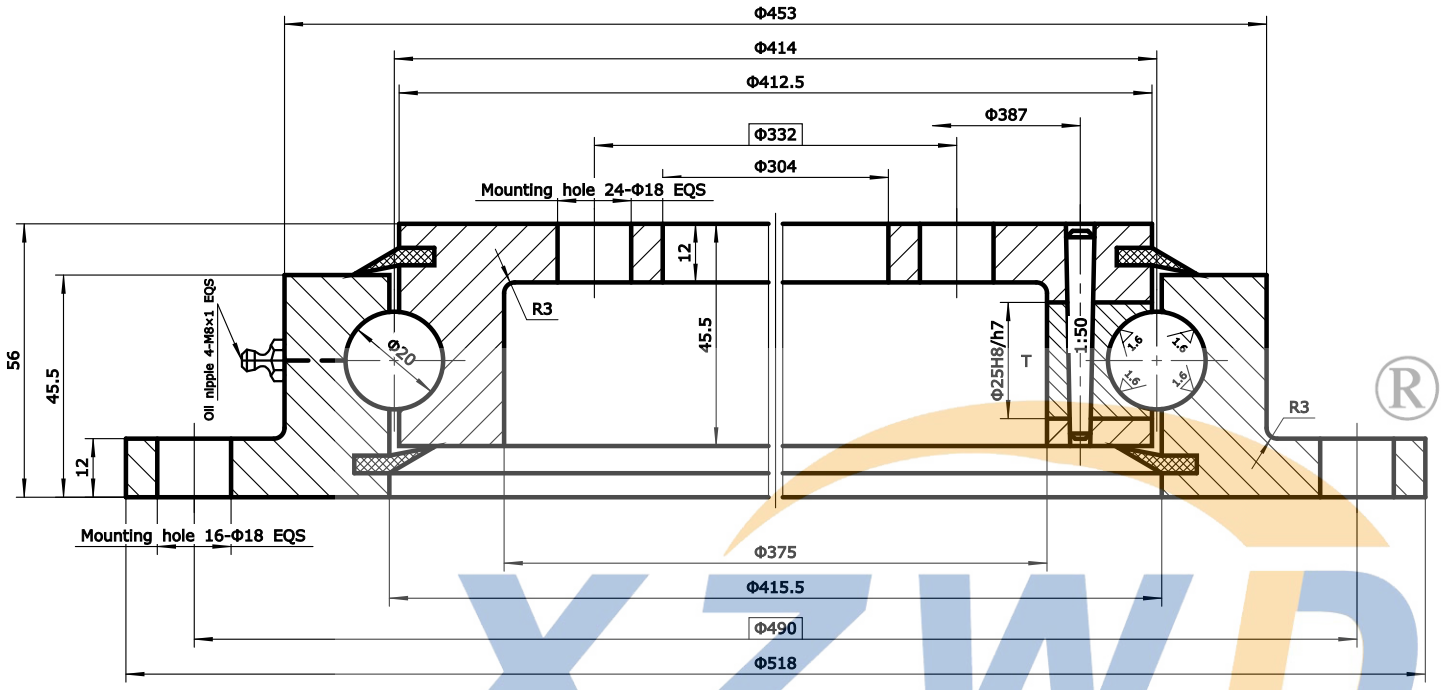


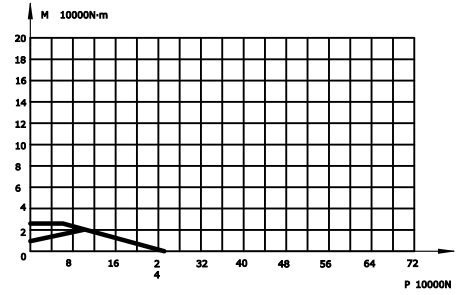
Notes: U.O.N 6.3

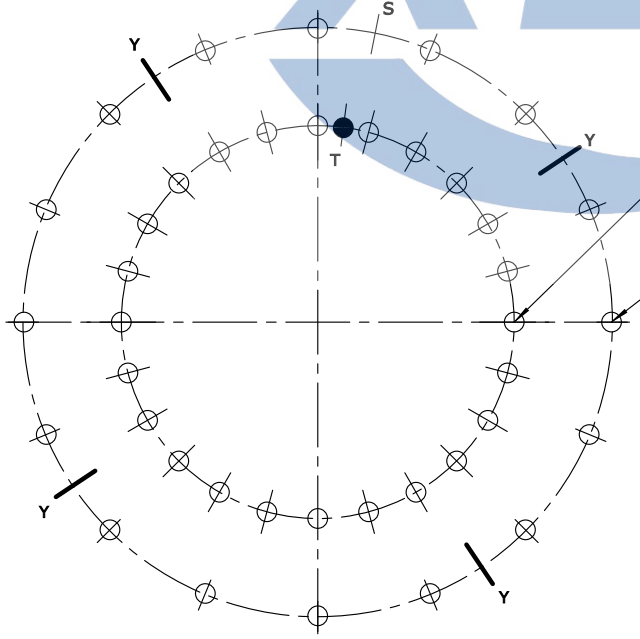
1、Unspecified chamfer: 1.0×45°
Through hole chamfer: 1.0×45°
Edges chamfer

2、Raceway of inner &outer ring induction harden.
Hardness:55~62HRC
Depth:≥3.0mm

3、Inner & outer ring quenched & tempered,
Hardness: 207~262HB

4、Radial clearance: 0.10~0.30 mm
Axial clearance: 0.10~0.30 mm





Mounting hole 24-Φ18 EQS
⊕ Φ0.5 A

Mounting hole 16-Φ18 EQS
⊕ Φ0.5 A

T: Plug location

S: Soft Zone

Y: Oil nipple

No.	Standard	Component	Material	Model	Qty	Remark
08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ5×45	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	53±1	
02	HG/T2349	Spacer	Nylon	D20	53±1	
01	GB/T699	Outer ring	50Mn		1	

Model	WD-230.20.0414	Drawing	Weight 23.0kg
Name		Qty	Scale
Material	50Mn	Total 1 page	The 1st page

Design		Standard	
Check			
Process		Approve	
Date			

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