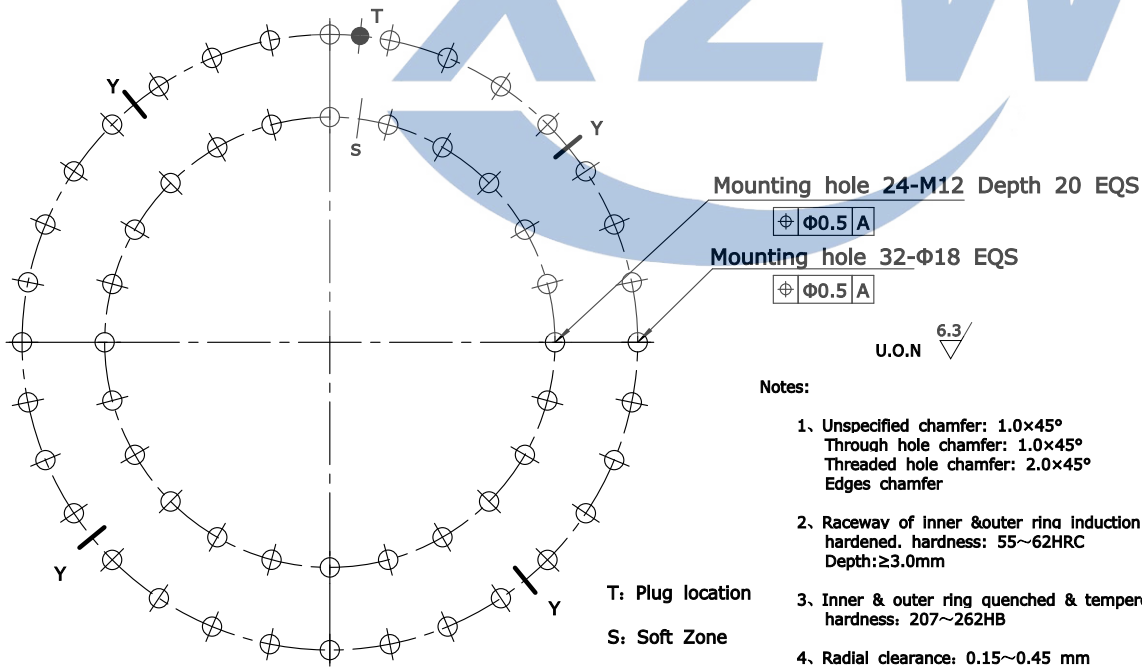
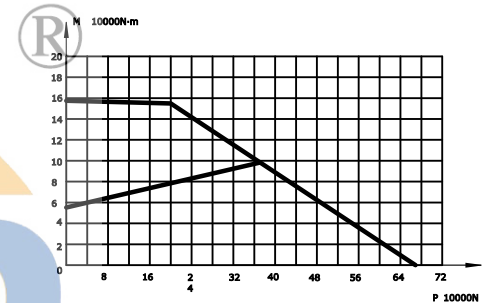


Module	m	8
Teeth no.	z	125
Teeth pressure angle	α	20°
Modification coefficients	x	0
Reduction coefficients	km	0.8
Precision(GB10095-88)		10
Average base tangent length and deviation	W	332.84 ^{+0.62} / _{+0.44}
Spanned tooth count.	k	14
Base tangent length change tolerances	Fw	0.16



- Notes:
1. Unspecified chamfer: 1.0x45°
Through hole chamfer: 1.0x45°
Threaded hole chamfer: 2.0x45°
Edges chamfer
 2. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth: ≥3.0mm
 3. Inner & outer ring quenched & tempered, hardness: 207~262HB
 4. Radial clearance: 0.15~0.45 mm
Axial clearance: 0.15~0.45 mm

T: Plug location
S: Soft Zone
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	$\Phi 5 \times 45$	1	
06		Plug	CN45	$\Phi 25$	1	
05	JB/T7940.7	Oil nipple	Component	M8x1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-200	Ball	GCr15	19.844	142±1	
02	HG/T2349	Spacer	Nylon	D20	142±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
			Model	WD-232.20.1094	Drawing	Weight 80.3kg
			Name	Slewing Bearing	Qty	Scale
			Material	50Mn	Total 1 page	the 1st page
Design	Standard					
Check						
Process	Approve					
Date						

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