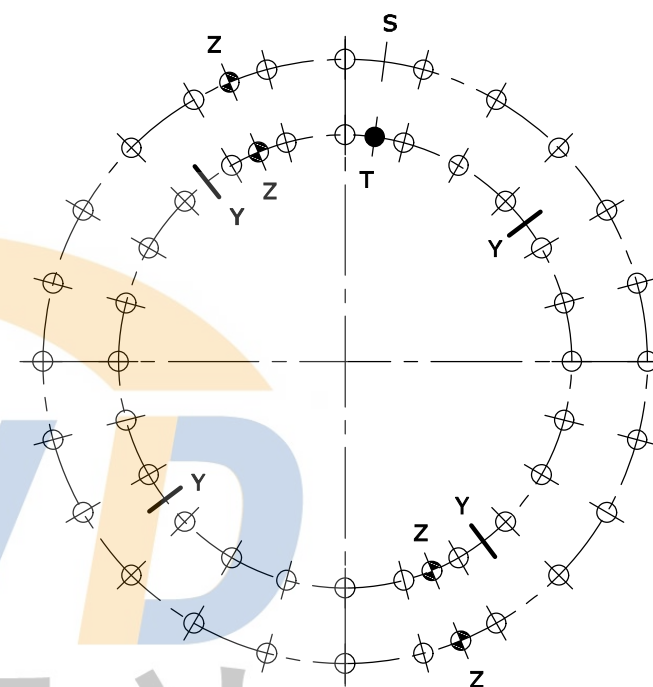
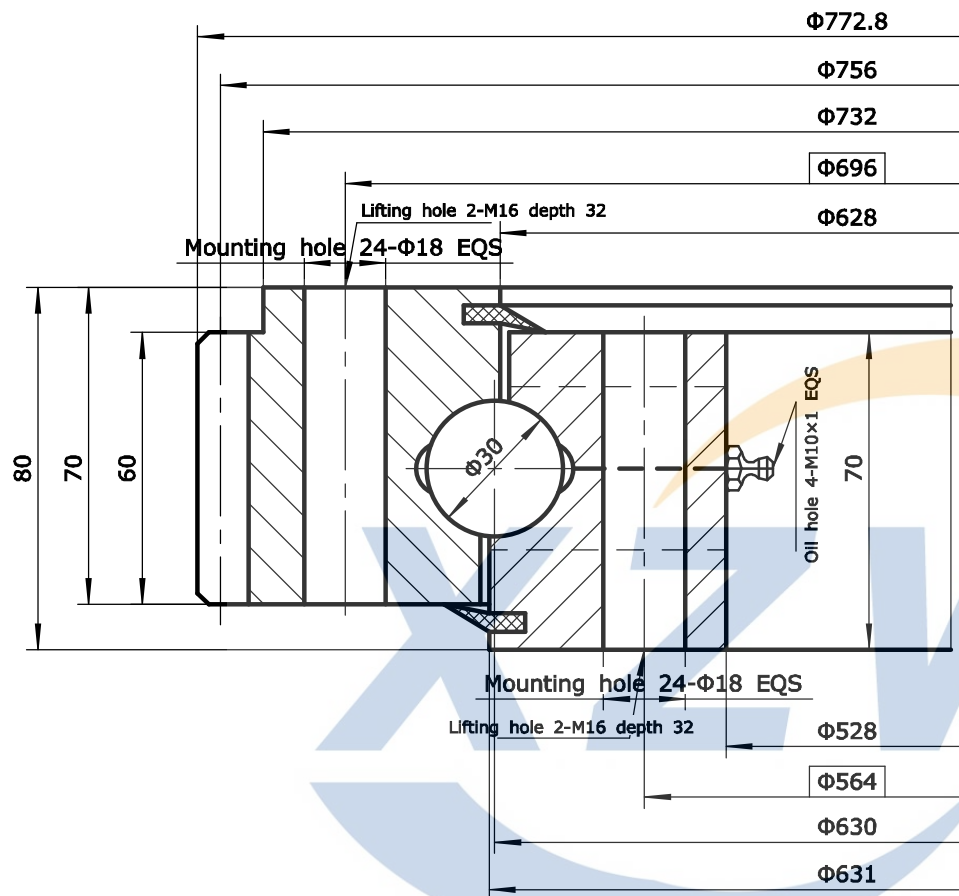



6.3  
U.O.N



Notes:  
1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth ≥ 3.5mm  
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	
Module	m	6	Gear heat treatment requirements		Date	Approve		011.30.630		110kg	
Teeth no	z	126	HRC		Qty	Size	Axial clearance	Name		Scale	
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	24	Φ18	0.04~0.25	Slewing Bearing	Qty	
Modification coefficients	x	+0.5			Outer ring mounting hole	24	Φ18	0.04~0.25	Material	Total 1 page	
Reduction coefficients	km	0.6			Oil hole	4	M10×1		50Mn	The 1st page	
Pitch diameter	d	756							XUZHOU WANDA SLEWING BEARING CO.,LTD		
									 Fax: +86 516 83309366 Fax: +86 516 83915766 <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a>		
									Technical processing standards without notes according to ...JB/T2300-2011		
					T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole						